



Thickness Tolerances as per EN10131:2006

	Thickness		Normal Tolerance			Special Tolerance		
	From	To	$W \leq 1200$	$1200 < W \leq 1500$	$1500 < W$	$W \leq 1200$	$1200 < W \leq 1500$	$1500 < W$
UTS < 260 MPa	= 0.35	= 0.40	± 0.030	± 0.040	± 0.050	± 0.020	± 0.025	± 0.030
	> 0.40	= 0.60	± 0.030	± 0.040	± 0.050	± 0.025	± 0.030	± 0.035
	> 0.60	= 0.80	± 0.040	± 0.050	± 0.060	± 0.030	± 0.035	± 0.040
	> 0.80	= 1.00	± 0.050	± 0.060	± 0.070	± 0.035	± 0.040	± 0.050
	> 1.00	= 1.20	± 0.060	± 0.070	± 0.080	± 0.040	± 0.050	± 0.060
	> 1.20	= 1.60	± 0.080	± 0.090	± 0.100	± 0.050	± 0.060	± 0.070
	> 1.60	= 2.00	± 0.100	± 0.110	± 0.120	± 0.060	± 0.070	± 0.080
	> 2.00	= 2.50	± 0.120	± 0.130	± 0.140	± 0.080	± 0.090	± 0.100
	> 2.50	= 3.00	± 0.150	± 0.150	± 0.160	± 0.100	± 0.110	± 0.120
260 MPa \leq UTS < 340 MPa	= 0.35	= 0.40	± 0.040	± 0.050	± 0.060	± 0.025	± 0.030	± 0.035
	> 0.40	= 0.60	± 0.040	± 0.050	± 0.060	± 0.030	± 0.035	± 0.400
	> 0.60	= 0.80	± 0.050	± 0.060	± 0.070	± 0.035	± 0.040	± 0.050
	> 0.80	= 1.00	± 0.060	± 0.070	± 0.080	± 0.040	± 0.050	± 0.060
	> 1.00	= 1.20	± 0.070	± 0.080	± 0.100	± 0.050	± 0.060	± 0.070
	> 1.20	= 1.60	± 0.090	± 0.110	± 0.120	± 0.060	± 0.070	± 0.080
	> 1.60	= 2.00	± 0.120	± 0.130	± 0.140	± 0.070	± 0.080	± 0.100
	> 2.00	= 2.50	± 0.140	± 0.150	± 0.160	± 0.100	± 0.110	± 0.120
	> 2.50	= 3.00	± 0.170	± 0.180	± 0.180	± 0.120	± 0.130	± 0.140
340 MPa \leq UTS \leq 420 MPa	= 0.35	= 0.40	± 0.040	± 0.050	± 0.060	± 0.030	± 0.035	± 0.040
	> 0.40	= 0.60	± 0.050	± 0.060	± 0.070	± 0.035	± 0.040	± 0.050
	> 0.60	= 0.80	± 0.060	± 0.070	± 0.080	± 0.040	± 0.050	± 0.060
	> 0.80	= 1.00	± 0.070	± 0.080	± 0.100	± 0.050	± 0.060	± 0.070
	> 1.00	= 1.20	± 0.090	± 0.100	± 0.110	± 0.060	± 0.070	± 0.080
	> 1.20	= 1.60	± 0.110	± 0.120	± 0.140	± 0.070	± 0.080	± 0.100
	> 1.60	= 2.00	± 0.140	± 0.150	± 0.170	± 0.080	± 0.100	± 0.110
	> 2.00	= 2.50	± 0.160	± 0.180	± 0.190	± 0.110	± 0.120	± 0.130
	> 2.50	= 3.00	± 0.200	± 0.200	± 0.210	± 0.130	± 0.140	± 0.150
420 MPa \leq UTS	= 0.35	= 0.40	± 0.050	± 0.060	± 0.070	± 0.035	± 0.040	± 0.050
	> 0.40	= 0.60	± 0.050	± 0.070	± 0.080	± 0.040	± 0.050	± 0.060
	> 0.60	= 0.80	± 0.060	± 0.080	± 0.100	± 0.050	± 0.060	± 0.070
	> 0.80	= 1.00	± 0.080	± 0.100	± 0.110	± 0.060	± 0.070	± 0.080
	> 1.00	= 1.20	± 0.100	± 0.110	± 0.130	± 0.070	± 0.080	± 0.100
	> 1.20	= 1.60	± 0.130	± 0.140	± 0.160	± 0.080	± 0.100	± 0.110
	> 1.60	= 2.00	± 0.160	± 0.170	± 0.190	± 0.100	± 0.110	± 0.130
	> 2.00	= 2.50	± 0.190	± 0.200	± 0.220	± 0.130	± 0.140	± 0.160
	> 2.50	= 3.00	± 0.220	± 0.230	± 0.240	± 0.160	± 0.170	± 0.180